








# Kelate® - Instructions for use

		MR6D	MR138	MR80D	WAX
	<b>Preparation</b>	Remove dirt, grease, oil, paint and wax residues. Thorough scraping, wire brushing, machine brushing, grinding, sanding to preparation grade CSt2-DSt2 / ISO 8501-1 Soluble salts and other contaminants are washed down with fresh water.			
	<b>Application</b>	Stiff brush or roller: 1 single application without excess			
	<b>Coverage</b>	approx. 20 m <sup>2</sup> per litre	15-20 m <sup>2</sup> /litre	Approx. 20m <sup>2</sup> /litre	12-15 m <sup>2</sup> /litre
	<b>Air spray application:</b>	Nozzle orifice mm 1.3-1.5 - Nozzle pressure bar 3-4			Pressure or suction feed gun with appropriate nozzle. Operating pressure: 4-5 bar.
	<b>Application conditions</b>	Temperature: 5°C – 35°C		40°C-80°C	5°C – 35°C
		Drying time: 3 hours. The surface turns completely blue-black. After minimum 3 hours putties and/or metal protective paints can be applied.		Drying time: 15h	Approx. 3 hours Melting point > 100°C
		Over coating within 48h	Will give temporary surface protection, thanks to its physical barrier functions,	Over coating within 48h	Will protect cavities by forming a firm, dry, waxy film DFT: 35 µm (85g/m <sup>2</sup> wet film)